

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: BUSHING
<b>Job Number</b>	: 31219		
<b>Estimate Number</b>	: 11965		
<b>P.O. Number</b>	: N/A	<b>Part Number</b>	: D2054
<b>This Issue</b>	: 3/14/2007      S.O. No. : N/A	<b>Drawing Number</b>	: D2054 REV B
<b>Prsht Rev.</b>	: NC	<b>Project Number</b>	: N/A
<b>First Issue</b>	: 3/14/2007      Type : RMA	<b>Drawing Revision</b>	: B
<b>Previous Run</b>	: N/A	<b>Material</b>	: N/A
<b>Written By</b>	:	<b>Due Date</b>	: 3/26/2007
<b>Checked &amp; Approved By</b>	:	<b>Qty:</b>	100 U/m: Each
<b>Comment</b>			
	Est A1 03-01-21 Revise Dwg Rev B; added Black Teflon or Delring: Made on Cobra RF		

## Job Number:

[illegible]

1.0	MDEL RINR1000	Delrin Round Bar 1"
-----	---------------	---------------------

[illegible][illegible]

**Comment:** Qty.: 0.0612 f(s)/Unit    Total : 6.1215 f(s)  
Delrin Round Bar 1"  
Matl:Black UHMW 1" dia or black Teflon or Black Delrin  
Batch 103164

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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[illegible][illegible]

**Comment:** HARDINGE CNC LATHE SMALL  
Machine as per folio FA  
Deburr

JL/SF 01/08/08

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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[REDACTED]



**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

52/2507/04/07

4.0      QC8      SECOND CHECK

[illegible][illegible]

**Comment:** SECOND CHECK

Dr 67/04/09

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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\_\_\_\_\_

[illegible]

**Comment:** PACKAGING RESOURCE #1  
Identify and Stock  
Location: \_\_\_\_\_

PC7/4/10 (100)



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 01/04/11

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



Date: Wednesday, 3/14/2007 3:30:19 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 31219

Part Number: D2054

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



100

Comment: FINAL INSPECTION/W/O RELEASE

207104/11

Job Completion



U A.M. 12



# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



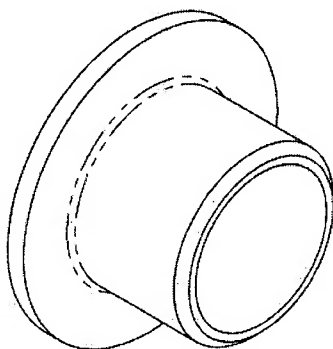




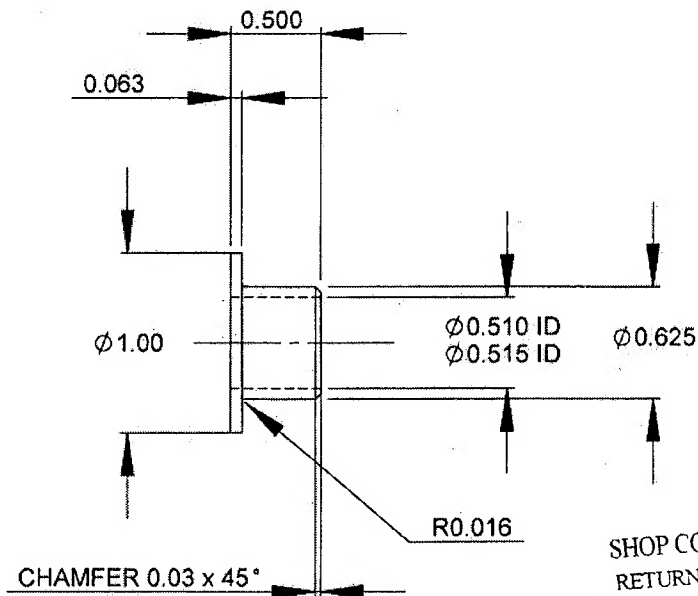


DESIGN JB	DRAWN BY UP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. <b>D2054</b>	REV. B SHEET 1 OF 1
DATE <b>01.12.20</b>	TITLE <b>BUSHING</b>		SCALE 1:1
--	92.05.13	NEW ISSUE	
A	01.06.05	CHANGE TOL. ON ID.	
B	01.12.20	REDRAW; ADD DELRIN OPTION; ADD NOTES	

**RELEASED**  
01.12.21



**ISOMETRIC DETAIL (SCALE 2:1)**



**D2054 BUSHING**

MATERIAL: BLACK TEFLON  
or BLACK UHMW  
or BLACK DELRIN

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
ALL DIMENSIONS ARE IN INCHES

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. **31219**

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